ADJUSTMENT OF SPECIAL (RED LABEL) 3000 TYPE RELAY No 5875 MARK Nos. 1 & 2				
SPECIAL MECHANICAL ADJUSTMENTS		CURRENT VALUES		
MARK I	MARK 2	CONDITION	TEST VALUES (MA)	READJUST VALUES (MA)
RESIDUAL: 3 MILS	RESIDUAL: 3 MILS	SATURATE	90	90
TRAVEL: 27-2 MILS	TRAVEL : 25±2 MILS	HOLD	-	
SPRING THICKNESS: 12 MILS	SPG,1 40 MILS TENSION AGAINST BLOCK 80 GMS, MIN.	RELEASE	-	
ADJUST SPRING No. 2 TO FULFIL CURRENT TESTS	SPG.2 12 MILS: CURRENT TESTS	NON-OP OPERATE	6.5	7·O 9·5
CONTACT CLEARANCE 5 MILS MINIMUM	PIP CLEARANCE SPG. 2.4 MILS APP. SPG. TENSION 10.GMS. MIN. CONTACT CLEARANCE 5 MILS. MIN			
OTHER ADJUSTMENTS TO EL TELEPHONES AUTOMATIC B5144		TEST POINTS: TERMINALS IS 8 17 (TERMINAL 4 TO BE DISCONNECTED)		

SOME EARLIER ISSUES OF UNIT AUXILIARY APPARATUS No.45 WERE FITTED WITH RELAY No.5875 MK.I.